



Operating Instructions

863 Valley View Road, Eighty Four, PA 15330
Tel: 724-941-9701 • www.skcinc.com

Preloaded Coated Filters Cat. No. 225-9002

SKC coated filters are shipped preloaded in the cassettes with end plugs and shrink bands in place. No assembly is required; they are ready to use.

Method & Chemical: OSHA 42 (modified*) for 1,6-hexamethylene diisocyanate (HDI), toluene-2,6 diisocyanate (2,6-TDI), and toluene 2,4-diisocyanate (2,4-TDI). OSHA 47 (modified*) for methylene bisphenyl isocyanate (MDI). ASTM D5836 (modified*) for 2,4-TDI and 2,6-TDI only

* OSHA Method 42 specifies a filter loading of 0.1 mg of 1-(2-pyridyl) piperazine. OSHA 47 and ASTM D5836 specify a filter loading of 1 mg of 1-(2-Pyridyl) piperazine; however, Coated Filter 225-9002 (loading of 2 mg to increase stability and shelf-life of filters) is acceptable for both sampling methods.

Filter & Coating: Glass fiber filter and cellulose support pad coated with 2.0 mg of 1-(2-pyridyl) piperazine loaded into a three-piece 37-mm cassette. Use in the open-face sampling configuration.

Prior to Sampling: Store at ≤ 39.2 F (4 C) for up to 6 months.

Sample Stability: Submit extracted samples to a laboratory as soon as possible after sampling. Store at ≤ 39.2 F (4 C) for up to one week if delay is unavoidable.

How to Use the SKC Preloaded Coated Filters



Do not expose coated filters to high temperatures or prolonged periods in direct sunlight.



Ensure that filter cassettes are at room temperature before sampling.

1. Select a coated filter cassette for calibrating pump flow rate. A red plug secures the cassette inlet, which is clearly marked "inlet," and a blue plug secures the outlet. Set up the sampling train for calibration with the representative filter cassette in line. For "open-face" sampling, remove the outlet plug and the cassette inlet section and then connect the cassette to the sampling train. For details on setting up a sampling train, refer to the SKC Sample Setup Guide "Sampling Train - Filters" (SKC Publication 1922).
2. Calibrate the pump to the desired flow rate using a calibrator.
3. Replace the cassette used for calibration with a fresh coated filter cassette for sample collection. Attach the cassette to a worker's collar, as close to the breathing zone as possible, by using a filter cassette holder (SKC Cat. No. 225-1). Sample for the time specified in the method and record the time.
4. Remove the filter cassette at the end of the specified sampling period and replace the inlet and both plugs. Recheck the flow rate using the same cassette and calibrator used for calibration (in Step 2) to ensure that the flow rate has not changed by more than 5%.
5. Submit samples to a laboratory as soon as possible after sampling. Store at ≤ 39.2 F (4 C) for up to one week if delay is unavoidable. Appropriately package and ship samples, blanks, and all pertinent data to a laboratory for analysis. Refrigerated shipment is not required. Follow all applicable hazardous materials shipping restrictions and requirements. See Appendix B of OSHA Directive CPL 03-00-017 for details.

SKC Limited Warranty and Return Policy

SKC products are subject to the SKC Limited Warranty and Return Policy, which provides SKC's sole liability and the buyer's exclusive remedy. To view the complete SKC Limited Warranty and Return Policy, go to <http://www.skcinc.com/warranty>.

**For information on other available
coated filters, request SKC Publication 1219.**